



# F A B R I C   G U I D E



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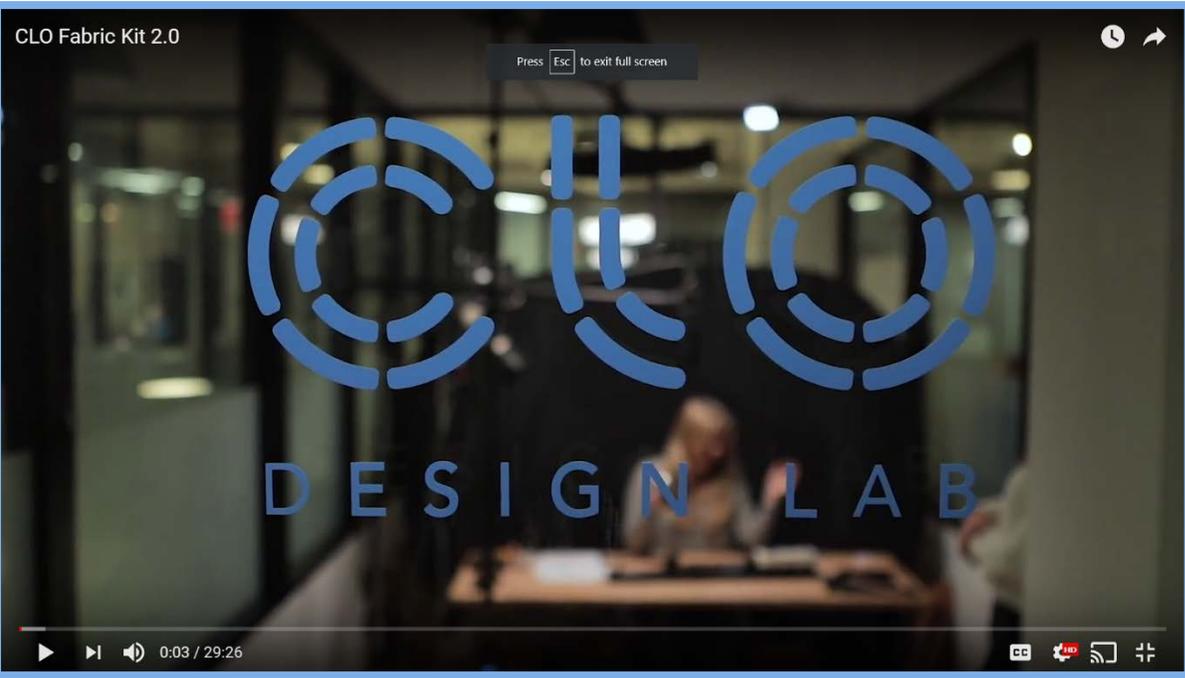
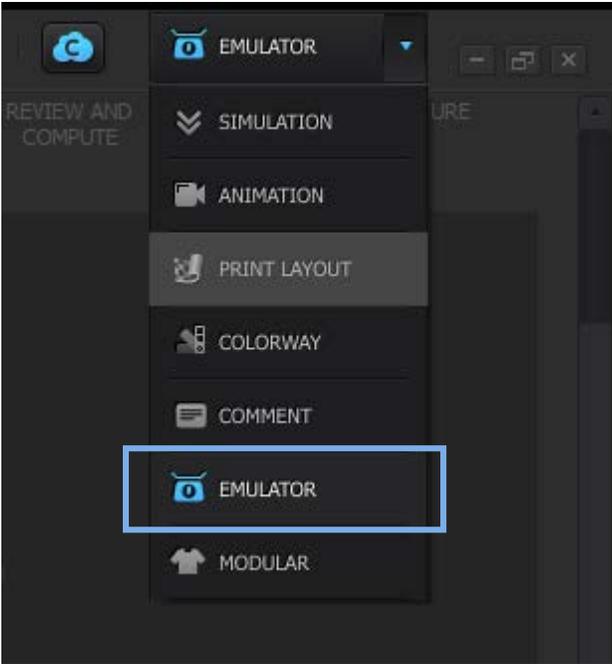
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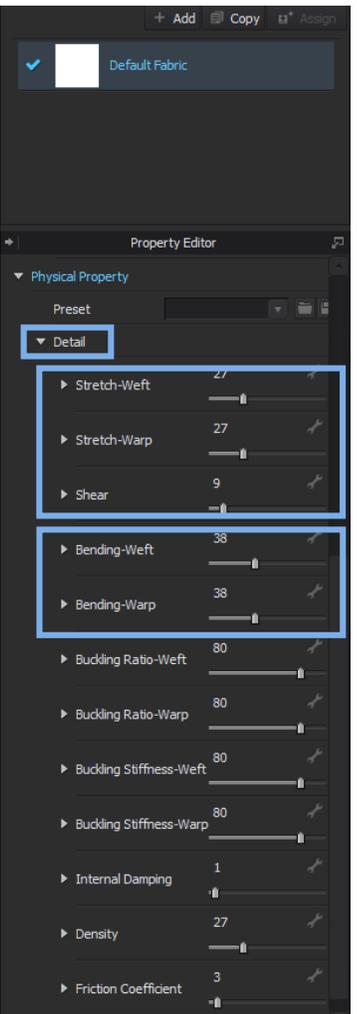
# PHYSICAL PROPERTIES

The Fabric Kit

To accurately digitize fabrics with the CLO Fabric Kit, open Emulator Mode and follow the instructions in the video link below.



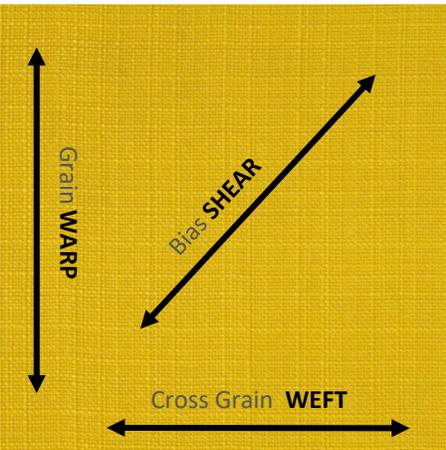
### Understanding Physical Properties



#### Stretch

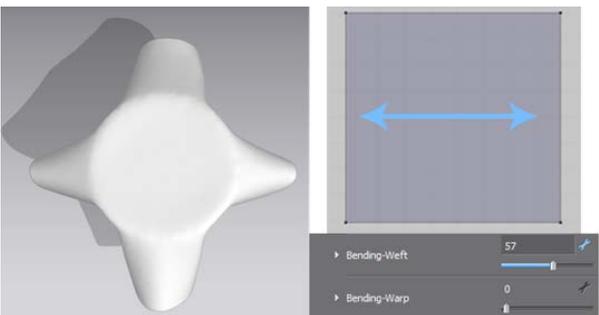
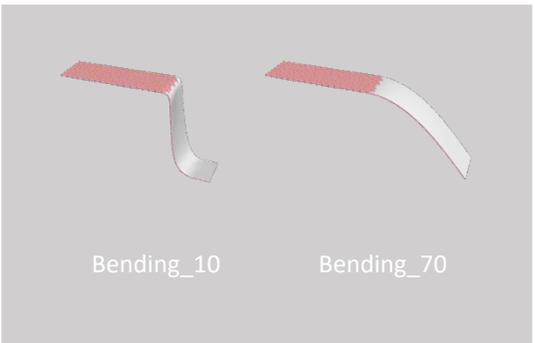
How much the fabric stretches.

The lower the number the more elastic it becomes. Most fabrics have a stretch value of 0~66.

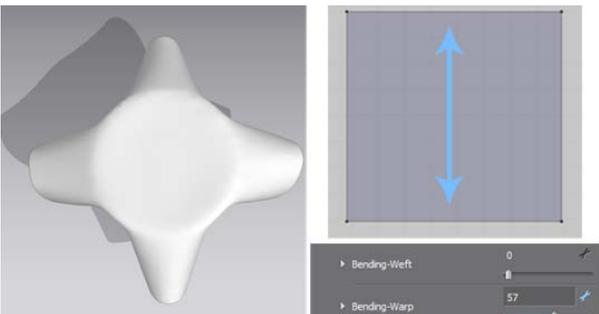


#### Bending

Fabric stiffness.

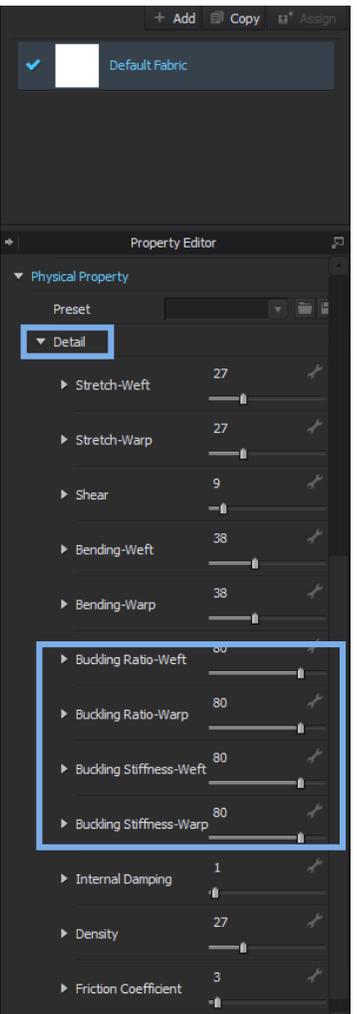


▲ Expressing materials with Weft (Horizontal) bending intensity



▲ Expressing materials with Warp (Vertical) bending intensity

### Understanding Physical Properties

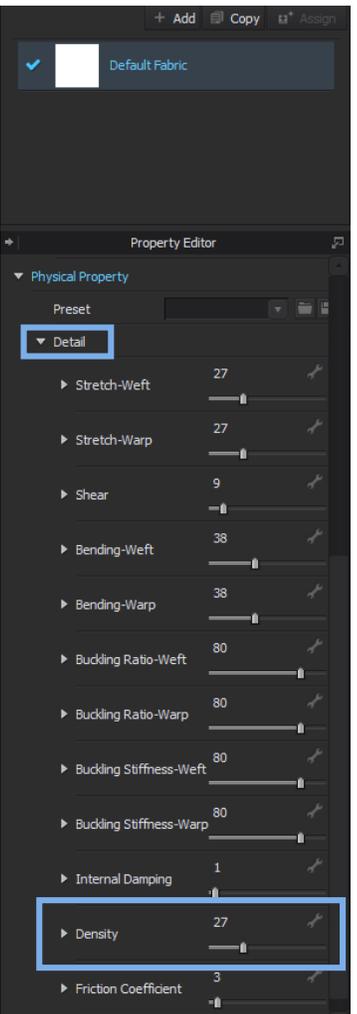


#### Buckling

Buckling is used to express the shape of a fabric's creases.



### Understanding Physical Properties



#### Density

The fabric's weight in grams per square millimeters.



Ex)

$20 \div 360000 = 0.00005$

$A \div (B \times C) = \text{Density}$

Silhouette differences according to the Physical Property

If the Grainline is modified for the Texture rotation, the Physical Properties of the garment will be changed as well.

Applying Fabric files measured with the actual Fabric and CLO Fabric Kit gives the most realistic silhouette.

Adding Fabric's Physical Properties



Actual garment

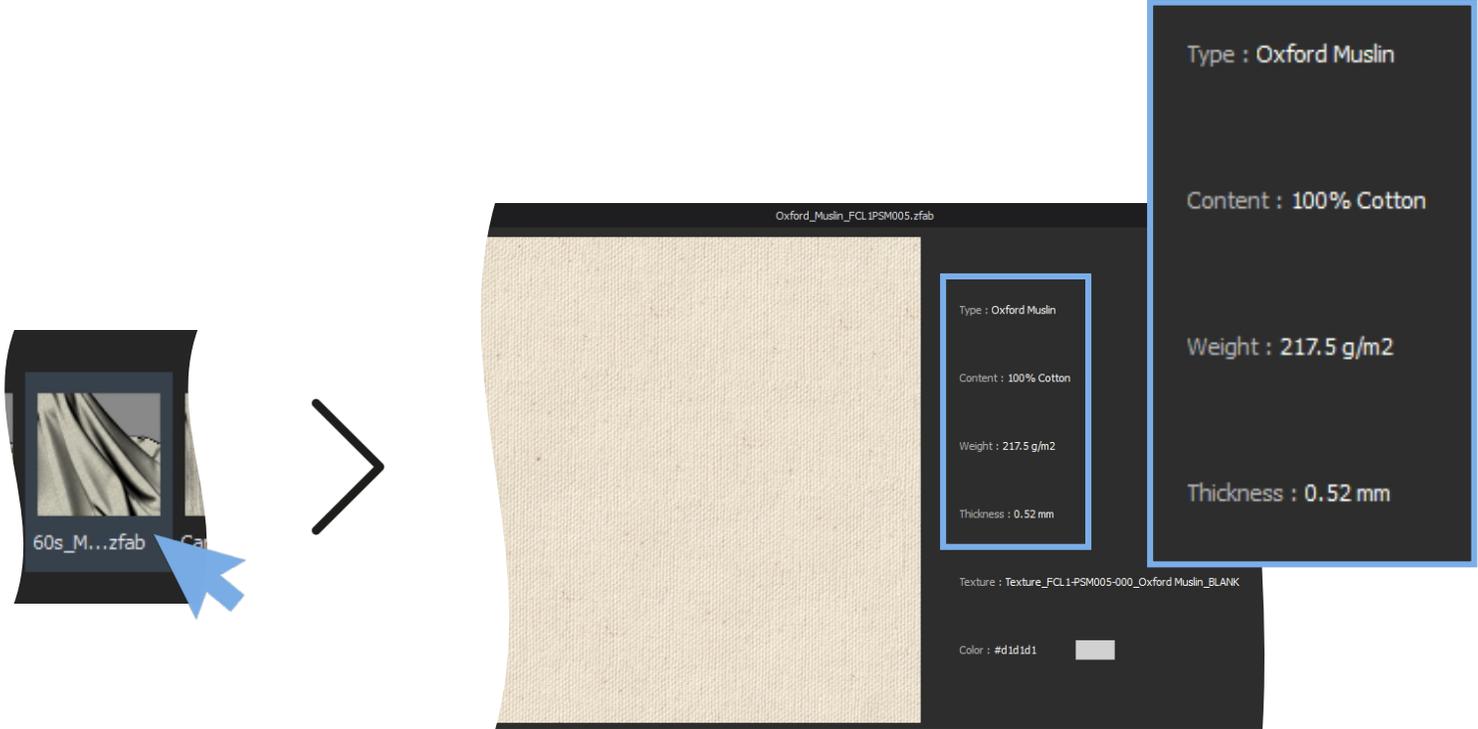


Default Fabric



If there is no actual Fabric Use the most similar Fabric from the Library.

Check the contents by placing the cursor on the Fabric in the Fabric Library.  
Select the most similar Fabric by checking its contents.



# TEXTURES

Importance of Normal Map

Apply Normal Maps to express uneven Textures.

Without Normal Map images

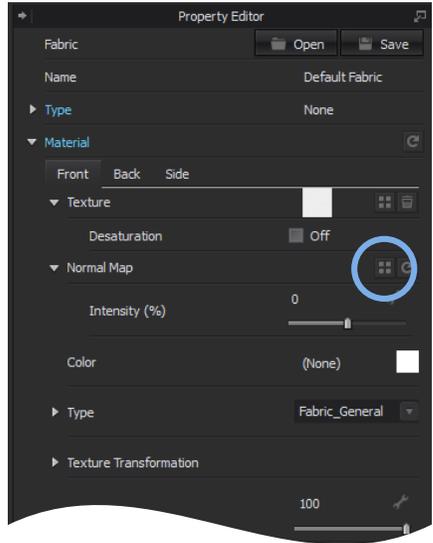


With Normal Map images

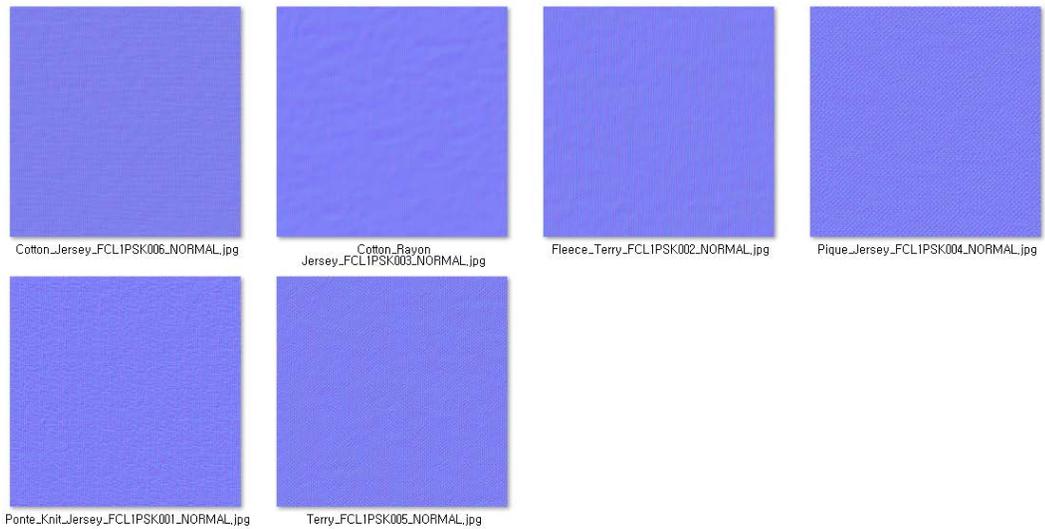


Normal Map helps express the realistic uneven Texture of the Fabric with shadows.

If there is no actual Normal Map Use the default Normal Maps in CLO.



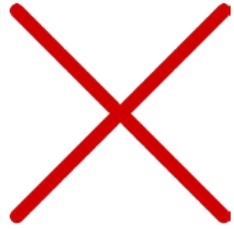
- Cotton
- Denim
- Interlining
- Knit
- Leather
- Linen
- Muslin
- Nylon
- Polyester
- Silk
- Wool



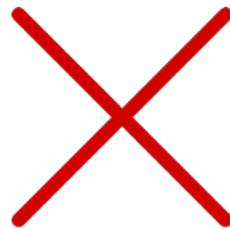
Select the Fabric and navigate to the Property Editor - Normal Map, locate the desired Normal Map image and click Open.

Good example of one repeat Texture

Ensure that grids are avoided on repeat and color when applying Textures



Grids appears



Lines appears

Setting DPI for the edited Texture

Ensure that the DPI of the image is set after editing the Texture, to the same DPI of the original scan.

Modify the DPI in a graphic editing software such as Photoshop, because it can be loaded at a different scale if the DPI of the scanned Texture was modified while editing.

Original DPI : 300 DPI  
Fixed DPI : 300 DPI



Original DPI : 300 DPI  
Fixed DPI : 72 DPI



When editing (Rotation) Texture

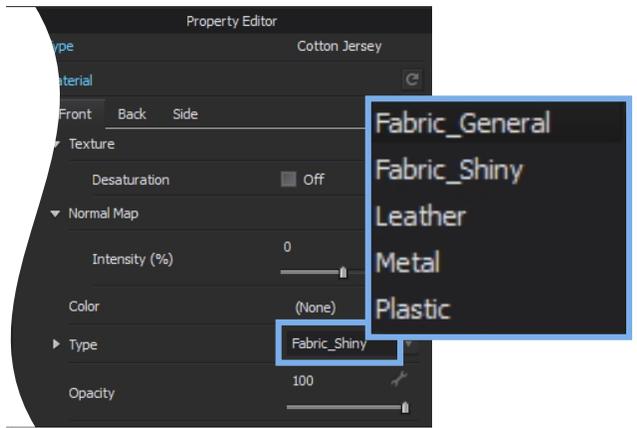
If the Grainline is modified for the Texture rotation, the Physical Properties of the garment will be changed as well.

Note that the silhouette of the garment will change when rotating the Grainline, since it changes the direction of the Texture as well as the Fabric's Physical Properties.



### Changing Material Type

Set the appropriate Material Type for the Fabric.



Select the Fabric and apply the appropriate Material Type in the Property Editor.

General



Shiny



Leather



Metal

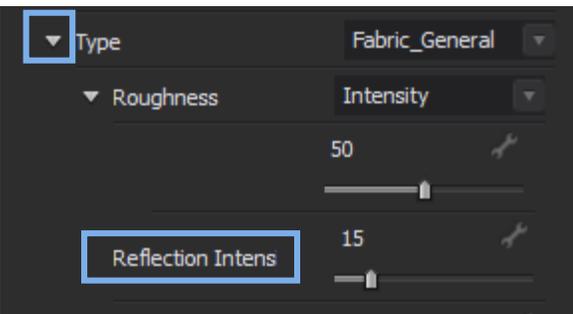


Plastic



Material Type Properties

Reflection intensity increases the amount of reflection, and roughness spreads the reflected light.



Reflection Intensity

The example below demonstrates how the reflection intensity controls the reflectivity of the material. Note that this intensity acts as a white filter for the base color.

A material with higher reflection intensity reflects more light, so it looks white and blurry.



Base Color 40, 40, 40  
 Roughness 100  
 Reflection Intensity 0

Base Color 40, 40, 40  
 Roughness 100  
 Reflection Intensity 25

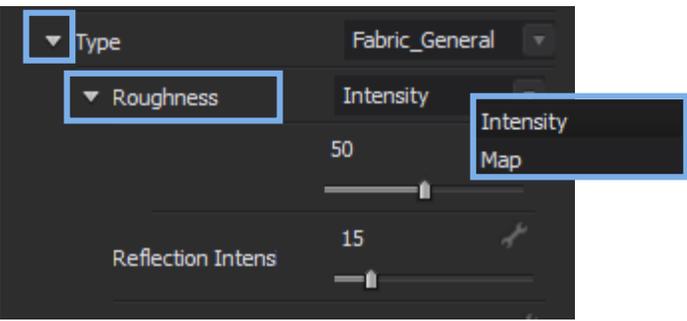
Base Color 40, 40, 40  
 Roughness 100  
 Reflection Intensity 50

Base Color 40, 40, 40  
 Roughness 100  
 Reflection Intensity 75

Base Color 40, 40, 40  
 Roughness 100  
 Reflection Intensity 100

Material Type Properties

Reflection intensity increases the amount of reflection, and roughness spreads the reflected light.



Roughness

Roughness controls the sharpness of reflections. Lower values allows light to be reflected in a small area and larger values allows light to be reflected in the whole object area.

The amount of roughness can be changed with the Intensity slider, or a custom roughness map may be imported.



Base Color 40, 40, 40  
 Roughness 0  
 Reflection Intensity 50



Base Color 40, 40, 40  
 Roughness 25  
 Reflection Intensity 50



Base Color 40, 40, 40  
 Roughness 50  
 Reflection Intensity 50



Base Color 40, 40, 40  
 Roughness 75  
 Reflection Intensity 50



Base Color 40, 40, 40  
 Roughness 100  
 Reflection Intensity 50

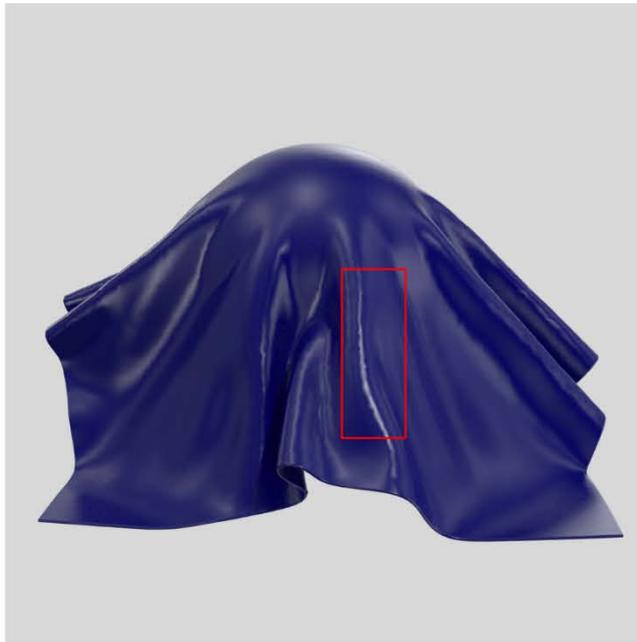
### Normal Maps and Roughness

The middle and right image have the same parameters except for the normal map. Nevertheless, the right image looks a bit more rough.

The normal map makes the surface of the object bumpy (=rough), so the highlights are reduced. Placing a normal map is similar to increasing roughness.



Roughness 100  
Reflection Intensity 80



Roughness 20  
Reflection Intensity 80



Roughness 20  
Reflection Intensity 80



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